Product Information

ECI 1119
EQI 1131
Absolute Rotary Encoders without Integral Bearing

With additional measures: suitable for safety-related applications up to SIL 3

For HMC 2 connection technology
ECI 1119, EQI 1131

Rotary encoders for absolute position values with safe singleturn information

- Robust inductive scanning principle
- Mounting-compatible with photoelectric rotary encoders with 75A stator coupling
- 70C mounting flange
- Blind hollow shaft (Ø 6 mm) for axial clamping without positive-locking element (82A) or with positive-locking element (1KA)
- Required mating dimensions with M3x25 central screw and customer-side cost optimization upon request

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**WELLA1 = 82A**

**WELLA1 = 1KA**

Required mating dimensions

- **A =** Bearing of mating shaft
- **M1 =** Measuring point for operating temperature
- **M2 =** Measuring point for vibration
- **1 =** Contact surface of slot
- **2 =** Chamfer at start of thread is obligatory for material bonding anti-rotation lock
- **3 =** Shaft surface; ensure full-surface contact!
- **4 =** Slot required only for ECN/EQN and ECI/EQI with WELLA1 = 1KA
- **5 =** ECI/EQI flange surface; ensure full-surface contact!
- **6 =** ECI/EQI coupling surface
- **7 =** Maximum permissible deviation between shaft surface and coupling surface; comparison of mounting tolerances and thermal expansion, of which ±0.15 mm of dynamic axial motion is permitted (ECN/EQN)
- **8 =** Mounting clearance, maximum permissible deviation between shaft surface and flange surface; comparison of mounting tolerances and thermal expansion; dynamic motion permissible in the entire range (ECI/EQI)
- **9 =** ECI/EBI flange surface; ensure full-surface contact!
- **10 =** Undercut
- **11 =** Possible centering hole
- **12 =** Distance to cover; consider the opening for pin header, header connector, and wires
- **13 =** Screw: ISO 4762 – M3x10 – 8.8 – MKL; tightening torque: 1 Nm ±0.1 Nm
- **14 =** Screw: ISO 4762 – M3x25 – 8.8 – MKL; tightening torque: 1 Nm ±0.1 Nm
- **15 =** Positive-locking element; ensure correct engagement in slot (e.g., by measuring the device overhang)
- **16 =** Direction of shaft rotation for ascending position values
- **17 =** 15-pin header
- **18 =** Dimension for JH standard cable
- **19 =** Consider installation space for cable

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Product Information ECI 1119, EQI 1131  08/2020
### Functional safety

**for applications up to**

As single-encoder system for monitoring and closed-loop functions:

- SIL 2 as per EN 61508 (further basis for testing: EN 61800-5-2)
- Category 3, PL d as per EN ISO 13849-1:2015

With additional measures as per Document 1277016: suitable for safety-related applications up to SIL 3 or Category 4, PL e

Safe in the singleturn range

**PFH**\(^1\)**

SIL 2: \( \leq 15 \cdot 10^{-9} \) (probability of dangerous failure per hour)

SIL 3: \( \leq 2 \cdot 10^{-9} \)

**Safe position**\(^2\)**

Encoder: \( \pm 0.88^\circ \) (safety-related measuring step \( SM = 0.35^\circ \))

Mechanical coupling for 82A shaft: \( \pm 0^\circ \); for 1KA shaft: \( \pm 2^\circ \); (fault exclusion for loosening of shaft coupling and stator coupling; designed for accelerations at the stator: \( \leq 400 \text{ m/s}^2 \), and the rotor: \( \leq 600 \text{ m/s}^2 \))

### Interface

**EnDat 3**

### Ordering designation

E30–R2

### Position values per revolution

- **ECI 1119**
  - 524,288 (19 bits)
- **EQI 1131**
  - 4,096 (12 bits)

### Revolutions

- **ECI 1119**
  - \( \leq 11 \mu s \) at 12.5 Mbit/s
  - \( \leq 8.2 \mu s \) at 25 Mbit/s

### System accuracy

\( \pm 120^\circ \)

### Electrical connection

15-pin PCB connector (with connection for external temperature sensor)\(^3\)

### Cable length

- **ECI 1119**
  - \( \leq 100 \text{ m} \) at 12.5 Mbit/s
  - \( \leq 40 \text{ m} \) at 25 Mbit/s

### Supply voltage

DC 4 V to 14 V

### Current consumption (typical)

- **ECI 1119**
  - **At 12 V**: 45 mA (without communication)
  - **At 12 V**: 50 mA (without communication)

### Power consumption\(^4\) (max.)

- **ECI 1119**
  - **At 4 V**: \( \leq 850 \text{ mW} \); **At 14 V**: \( \leq 900 \text{ mW} \)

### Shaft

- **ECI 1119**
  - Blind hollow shaft (Ø 6 mm) for axial clamping without positive-locking element (82A) or with positive-locking element (1KA)

### Shaft speed

- **ECI 1119**
  - \( \leq 15000 \text{ rpm} \)
  - \( \leq 12000 \text{ rpm} \)

### Moment of inertia of rotor

\( 0.2 \cdot 10^{-6} \text{ kgm}^2 \)

### Angular acceleration of rotor

\( \leq 1 \cdot 10^5 \text{ rad/s}^2 \)

### Axial motion of measured shaft

\( \leq 0.4 \text{ mm} \)

### Vibration

55 Hz to 2000 Hz\(^5\)

- **Stator**: \( \leq 400 \text{ m/s}^2 \);
- **Rotor**: \( \leq 600 \text{ m/s}^2 \) (EN 60068-2-6)

### Shock

6 ms

- **Stator**: \( \leq 2000 \text{ m/s}^2 \) (EN 60068-2-27)
- **Rotor**: \( \leq 600 \text{ m/s}^2 \) (EN 60068-2-6)

### Operating temperature

\(-40^\circ \text{C} \) to 110 \( ^\circ \text{C} \)

### Trigger threshold

of error message for excessive temperature

125 \( ^\circ \text{C} \) (measuring accuracy of internal temperature sensor: \( \pm 1 \text{ K} \))

### Relative humidity

\( \leq 93 \% \) (40 \( ^\circ \text{C} \)/21 d as per EN 60068-2-78); condensation excluded

### Protection class

EN 60529

IP00

### Mass

\( \approx 0.04 \text{ kg} \)

### ID number

- **ECI 1119**
  - 1259551-01/-51
  - 1259551-02/-52
- **EQI 1131**
  - 1259552-01/-51
  - 1259552-02/-52

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1. For use at \( \leq 2000 \text{ m} \) above sea level
2. Further tolerances may arise in subsequent electronics after position value comparison (contact mfr. of subsequent electronics)
3. See Temperature measurement in motors in the Encoders for Servo Drives brochure
4. See General electrical information in the Interfaces of HEIDENHAIN Encoders brochure or at www.heidenhain.de
5. 10 Hz to 55 Hz, 4.9 mm constant peak to peak
6. Rotary encoders in collective package

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Product Information ECI 1119, EQI 1131 08/2020
Mounting

The blind hollow shaft of the rotary encoder is slid onto the measured shaft and fastened with a central screw. It is particularly important to ensure that the positive-locking element of the 1KA rotary encoder shaft securely engages the corresponding slot in the measured shaft. The stator is positioned for mounting via a centering diameter and fastened with two mounting screws. Use screws with material bonding anti-rotation lock (see Mounting accessories).

Further information:
For the customer-side mounting design, aluminum and steel are permissible materials for the customer’s shaft and the customer’s stator.
In addition, consider the material data and other material characteristics in the Encoders for Servo Drives brochure (ID 208922-xx).

Integrated temperature evaluation

This rotary encoder features a temperature sensor integrated into the encoder electronics and an evaluation circuit for an external temperature sensor. In both cases, the respective digitized temperature value is transmitted purely serially via the EnDat protocol. Bear in mind that neither the temperature measurement nor its transmission is safe in terms of functional safety. Regarding the internal temperature sensor (FID 0x21 SENSOR TEMP INT), the rotary encoder supports the two-stage cascaded signaling of a temperature exceedance. This signaling consists of an EnDat warning and an EnDat error message. In compliance with the EnDat specification, when the temperature reaches the warning threshold for temperature exceedance of the internal temperature sensor, an EnDat warning is issued (HPF STATUS.W “collective warning bit”). In addition, bit 26 (W10) “Temperature warning threshold exceeded” is set in the LPF with the FID=ERRMSG. This warning threshold for the internal temperature sensor is stored in the parameter SET tempWarnLevel and can be individually adjusted. A device-specific default value is saved here before shipping. The temperature measured by the internal temperature sensor is higher by a device-specific and application-specific amount than the temperature at measuring point M1, as shown in the dimension drawing.

The encoder features a further, albeit non-adjustable trigger threshold for the EnDat error message (HPFSTATUS.F “collective error bit”). In addition, bit 8 (A8) “Permissible ambient conditions exceeded” is set in the LPF with the FID=ERRMSG. This trigger threshold is different depending on the encoder model and is provided in the specifications. HEIDENHAIN recommends adjusting the warning threshold based on the application such that this threshold is sufficiently below the trigger threshold for the “Temperature exceeded” EnDat error message. Compliance with the operating temperature at measuring point M1 is required for adherence to the encoder’s intended and proper use.
Mounting accessories

Screws
Screws (central screw, mounting screws) are not included in delivery. They can be ordered separately.

<table>
<thead>
<tr>
<th>ECN 1119/EQN 1131</th>
<th>Screws ¹)</th>
<th>Quantity</th>
</tr>
</thead>
<tbody>
<tr>
<td>Central screw</td>
<td>ISO 4762-M3x25-8.8-MKL ID 202264-86</td>
<td>10 or 100</td>
</tr>
<tr>
<td>for fastening the shaft</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Mounting screw</td>
<td>ISO 4762-M3x10-8.8-MKL ID 202264-87</td>
<td>20 or 200</td>
</tr>
<tr>
<td>for flange</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

¹) With coating for material bonding anti-rotation lock

Please refer to the information about screws from HEIDENHAIN in the Encoders for Servo Drives brochure, in the chapter General mechanical information under Screws with material bonding anti-rotation lock.

Mounting aid
To avoid damage to the cable, use the mounting aid to connect and disconnect the cable assembly. Apply pulling force only to the connector of the cable assembly and not to the wires.

ID 1075573-01

Mounting aid
For turning the encoder shaft from the rear side. This facilitates finding the positive-locking connection between the encoder and measured shaft.

ID 821017-03

EnDat 3 adapter
Adapter for connecting an encoder with EnDat 3 (E30-R2) to the PWM 21

ID 1317260-01

For further mounting information and mounting aids, please refer to the mounting instructions and the Encoders for Servo Drives brochure. The mounting quality can be tested with the PWM 21 and the ATS software. For selection of the software, please contact HEIDENHAIN.
Electrical connection

### Cables

<table>
<thead>
<tr>
<th>ETFE output cable inside the motor</th>
<th>Ø 1.8 mm² 2 x 0.15 mm², without shield but with ETFE wires Ø 2.2 mm² 2 x 0.15 mm² for temperature sensor; $A_p = 0.15$ mm²</th>
</tr>
</thead>
<tbody>
<tr>
<td>15-pin PCB connector (female) and stripped cable end</td>
<td>1302347-xx</td>
</tr>
<tr>
<td>2 x ETFE twisted single wires (communication), 2 x ETFE single wires (length: 0.10 m) with heat shrink tubing (temperature sensor)</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>PUR adapter cable</th>
<th>Ø 9.3 mm with external shield; 4 × 0.5 mm² (power wires) 2 × 0.34 mm² (shielded brake wires) 2 × 0.14 mm² (shielded communication wires); $A_p = 0.14$ mm²</th>
</tr>
</thead>
<tbody>
<tr>
<td>8-pin M12 straight SpeedTEC connector (female); 3-pin header connector (for power); 4-pin header (for brake) and 15-pin D-sub connector (male, for communication)</td>
<td>1279881-xx</td>
</tr>
</tbody>
</table>

Connecting element must be suitable for the maximum clock frequency used.

**Note for safety-related applications:**
- Conformity with the EMC Directive must be ensured in the complete system!

SpeedTEC is a registered trademark of TE Connectivity Industrial GmbH.
**Pin layout of ECI, EQI**

<table>
<thead>
<tr>
<th>8-pin M12 SpeedTEC angle flange socket</th>
<th>15-pin PCB connector</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pin layout</td>
<td>Encoder</td>
</tr>
<tr>
<td></td>
<td>Power supply / Serial data transfer</td>
</tr>
<tr>
<td>8</td>
<td>A</td>
</tr>
<tr>
<td>15</td>
<td>9</td>
</tr>
<tr>
<td>2</td>
<td>–</td>
</tr>
<tr>
<td></td>
<td>P_SD+¹</td>
</tr>
<tr>
<td></td>
<td>Violet</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Motor</th>
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</thead>
<tbody>
<tr>
<td>Encoder</td>
</tr>
<tr>
<td>Power supply / Serial data transfer</td>
</tr>
<tr>
<td>Other signals</td>
</tr>
<tr>
<td>8</td>
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<tr>
<td></td>
</tr>
</tbody>
</table>

¹) Power supply and data: P_SD+ contains UP; P_SD– contains 0 V
²) Connections for external temperature sensor; evaluation optimized for KTY 84-130, PT 1000, and other sensors; (see Temperature measurement in motors in the Encoders for Servo Drives brochure)

Cable shield connected to housing; UP = Power supply voltage
Vacant pins or wires must not be used!

Note on safety-related applications: only completely assembled HEIDENHAIN cables are qualified for this. Do not modify cables or exchange their connectors without first consulting with HEIDENHAIN Traunreut!

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This Product Information document supersedes all previous editions, which thereby become invalid. The basis for ordering from HEIDENHAIN is always the Product Information document edition valid when the order is made.

**Further information:**
To ensure proper and intended use, comply with the specifications in the following documents:

- Brochure: *Encoders for Servo Drives* 208922-xx
- Brochure: *Cables and Connectors* 1206103-xx
- Brochure: *Interfaces of HEIDENHAIN Encoders* 1078628-xx
- Product Information document: *HMC 2* 1305512-xx
- Technical Information document: *EnDat 3* 1305415-xx
- Mounting instructions: *ECI 1119, EQI 1131* 1306491-xx
- EnDat 3 Application Conditions for Functional Safety 3000003-xx
- Supplementary Application Conditions for EnDat 3 for Step Monitoring (SIL 3, PL e) 1277016-xx